



Zylinderschrauben 8.8 Cylindrical Screws 8.8	
Grösse Size	Anziehdrehmoment Tightening Moment
M4	3.0 Nm
M5	5.9 Nm
M6	10.1 Nm
M8	24.6 Nm
M10	48.0 Nm
M12	84.0 Nm
M16	206.0 Nm
M20	415.0 Nm

○ ○  
○ ○ Tightening Sequence

①-⑧=Anziehreihenfolge  
①-⑧=Tightening Sequence